



DesignNews

Embedded Controls Development with OpenPLC

DAY 4 : ESP Controlled DC Motor with OpenPLC

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Dr. Don Wilcher

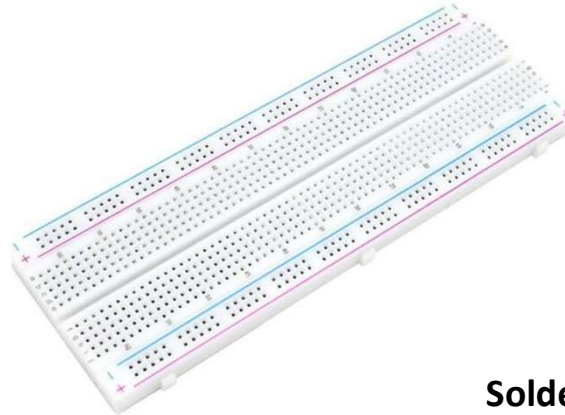
Visit 'Lecturer Profile' in your console for more details.

Course Kit and Materials

ESP32 WROOM32D DEVKITC



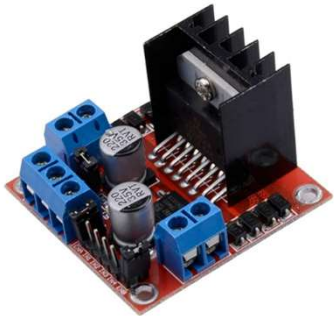
Solderless Breadboard x2



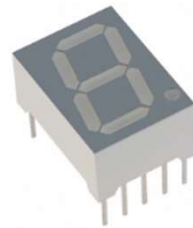
Adafruit Parts Pal Kit



L298N Motor Drive Controller



**7 Segment LED Display,
Common Cathode**



**Solderless Breadboard
Power Supply Module with
9V Battery Clip Power Cable**



Agenda:

- DC Motor Control Basics
 - a) Basic Switch Controls
 - b) H-Bridge driver
 - b) IC driver
- ESP32-OpenPLC Motor driver concept
- Electronic Circuit Schematic Diagram
- Lab: Build and Test an ESP32-OpenPLC Motor Driver controller

Research Perspective

“Embedded electronics is a subfield of electronics that can unite the power of programming with the power of electronics” (Zemmouri et al., 2023).

DC Motor Control Basics...

A Basic DC Motor Control consists of

- DC power supply.
- A controller
- A DC motor

Basic DC Motor Control Block Diagram



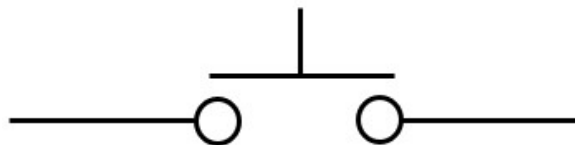
DC Motor Control Basics...

A simple controller for operating a typical DC motor is a Single Pole-Single Throw switch (SPST).

Rocker,
Toggle or
Slide SPST
switch



Momentary
Pushbutton
SPST switch



Typical Switches which can be used as a simple controller

DC Motor Control Basics...

Typical Switches which can be used as a simple controller



Slide SPST Switch



Rocker SPST
Switch



Toggle SPST Switch

Question 1

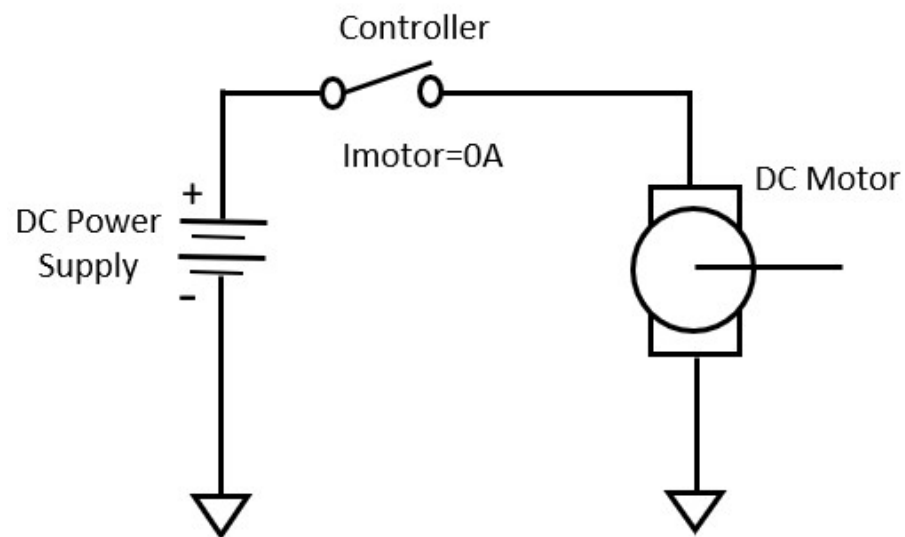
A simple controller for operating a typical DC motor is _____

- a) Double Pole-Double Throw Relay**
- b) Double Pole-Double Throw Switch**
- c) Single Pole-Single Throw Switch**
- d) Single Pole-Double Throw Switch**

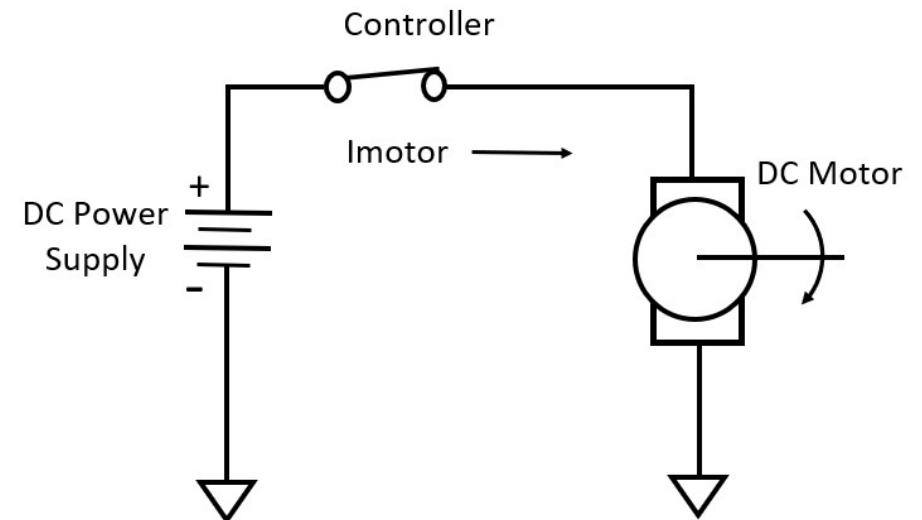


DC Motor Control Basics...

A typical circuit schematic diagram of Basic DC Motor Controller



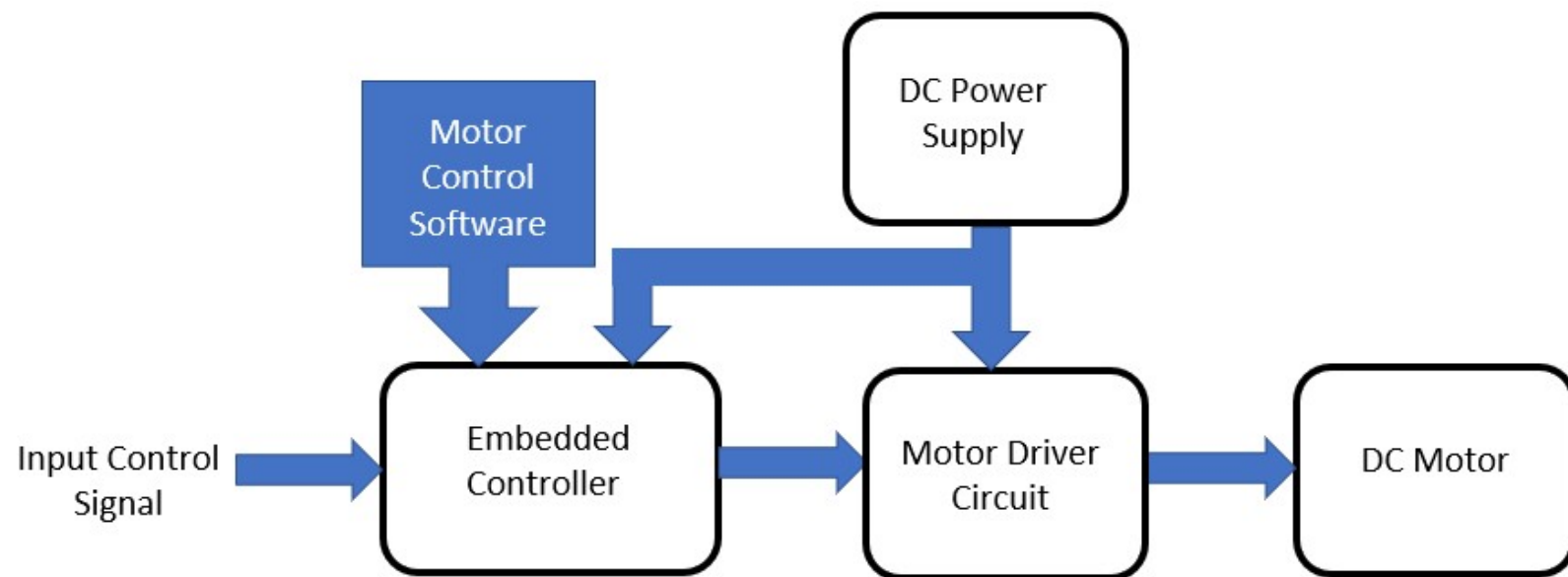
Motor OFF



Motor ON

DC Motor Control Basics...

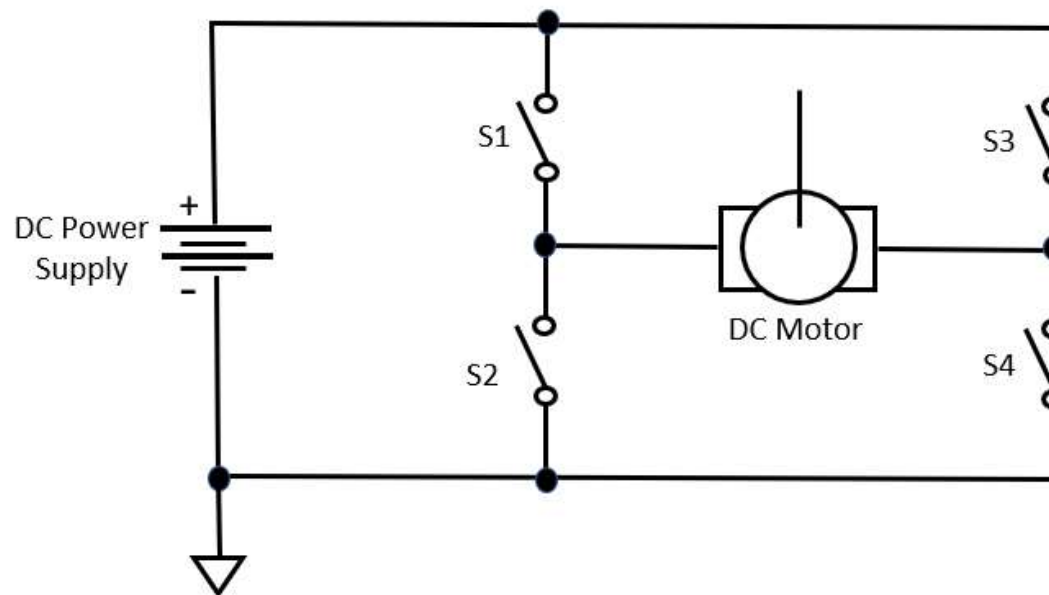
To make a controller that is less manual dependent, a desirable automation-based solution can be conceptualized.



H-Bridge Driver

An electronic circuit capable of switching polarity across an electromechanical load. A basic method of illustrating the concept of an H-Bridge Driver circuit is using four SPST switches.

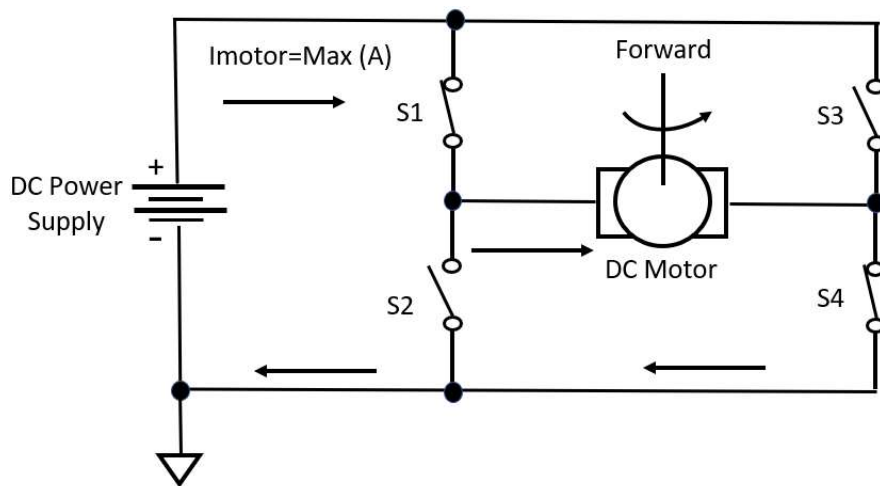
What is an H-Bridge Driver?



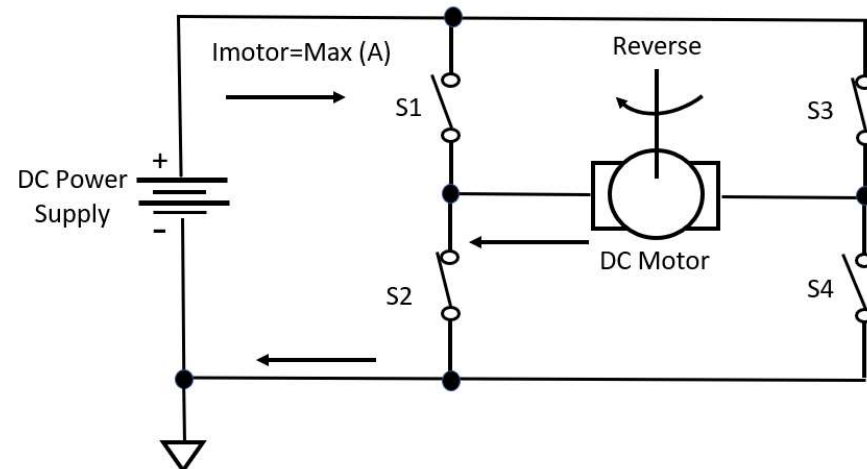
H-Bridge Driver ...

By closing the correct switch combinations, the H-Bridge Driver can control the direction of the DC motor.

S1S4 = Forward Direction



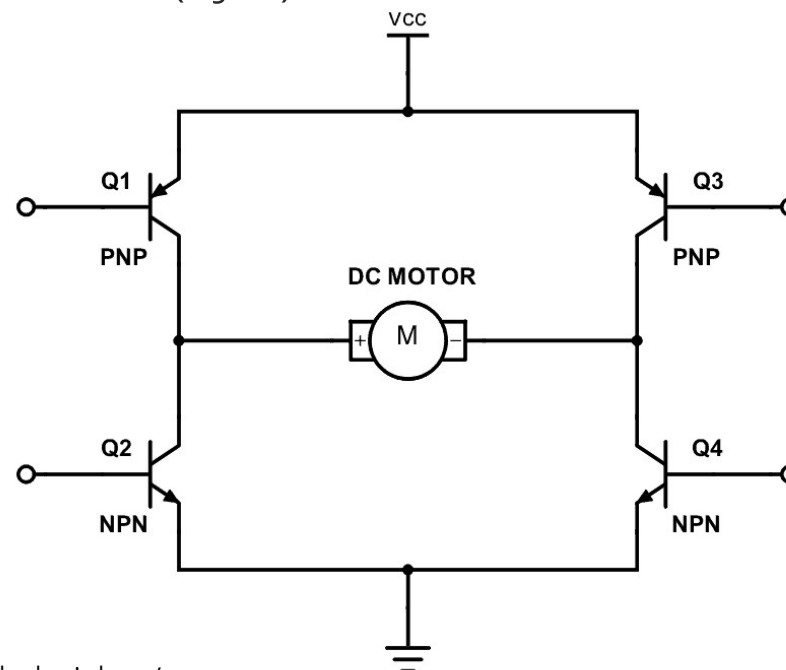
S2S3 = Reverse Direction



H-Bridge Driver ...

A solid-state (SS) version can be implemented using Complementary Pairs of PNP and NPN bipolar junction transistors (BJTs).

Illustration courtesy of Build
Electronic Circuits



Source:

<https://www.build-electronic-circuits.com/h-bridge/>

Question 2

An H-Bridge Driver Circuit uses _____

- a) four DPDTs
- b) four SPDTs
- c) four SPSTs
- d) None of the above



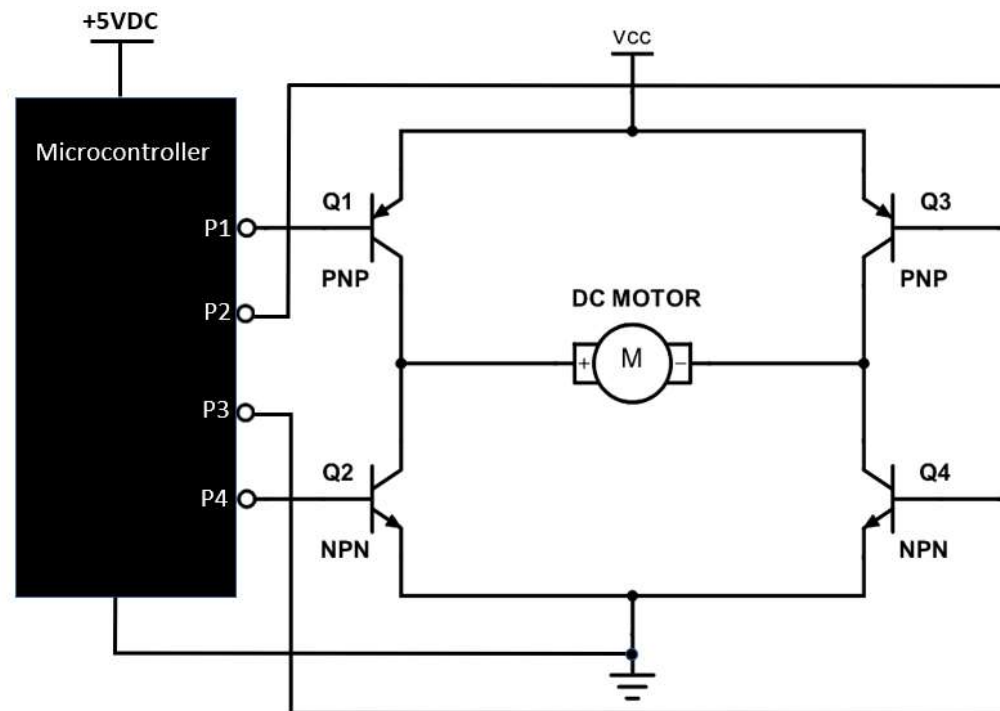
H-Bridge Driver ...

The advantage to using a SS H-Bridge Driver is the ability to control speed and direction of the DC Motor with a microcontroller.

Pulse Width Modulating (PWM) the microcontroller's digital port pins (P1-P4) will provide speed control for the DC Motor.

P1P3 = Forward Direction
P2P4 = Reverse Direction

Note: Each BJT transistor will have a base resistor (R_b) to limit current flowing through the semiconductor component.



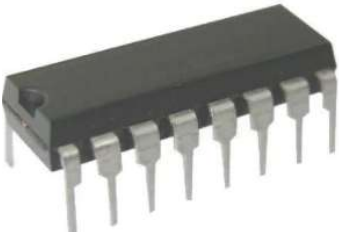
**Concept Circuit
Schematic
Diagram**

IC Driver ...

The L293 H-Bridge IC has four SS drivers integrated within its package.



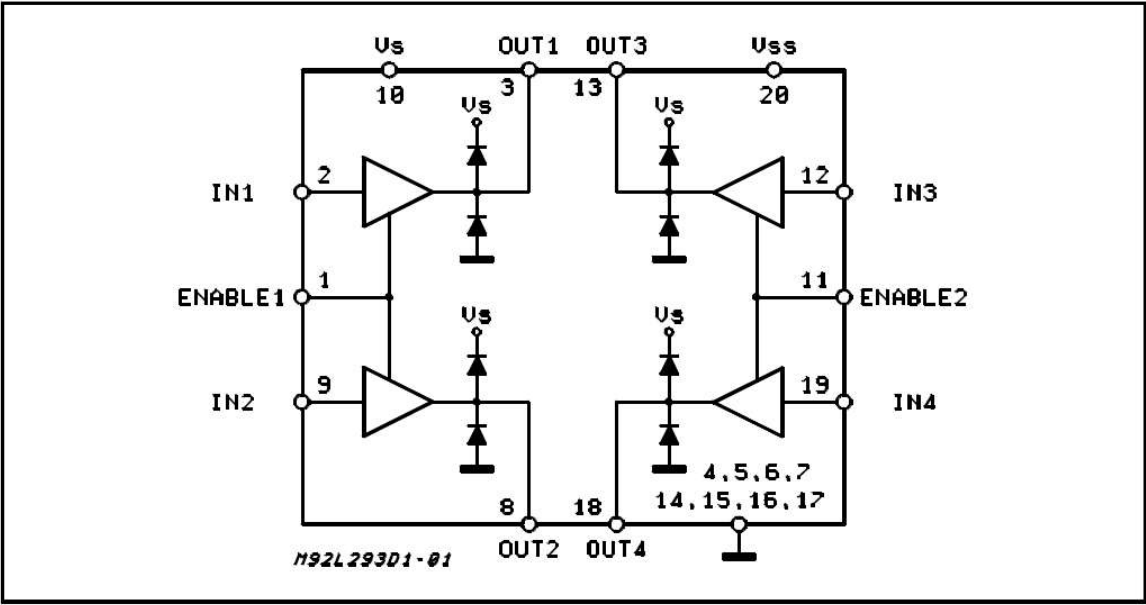
Small Outline (SO)



Power (DIP)

Illustrations courtesy of Mouser Electronics

BLOCK DIAGRAM



Source:

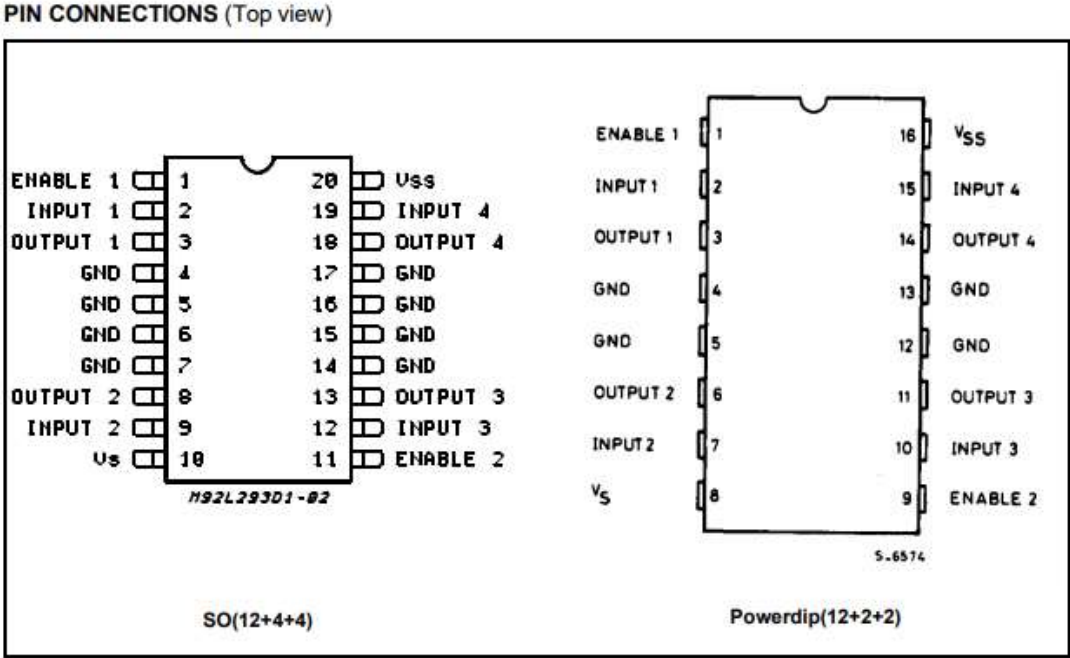
<https://www.mouser.com/datasheet/2/389/cd00000059-1795435.pdf>

IC Driver ...

The L293 H-Bridge IC pinout for small outline (SO) and plastic Dual-Inline-Package (DIP) components.

The L293 H-Bridge IC

Illustrations courtesy of Mouser Electronics



Source:

<https://www.mouser.com/datasheet/2/389/cd00000059-1795435.pdf>

Question 3

There are 5 solid-state drivers in a L293 H-Bridge IC.

- a) True**
- b) False**



IC Driver ...

The L293 H-Bridge IC electrical specifications.

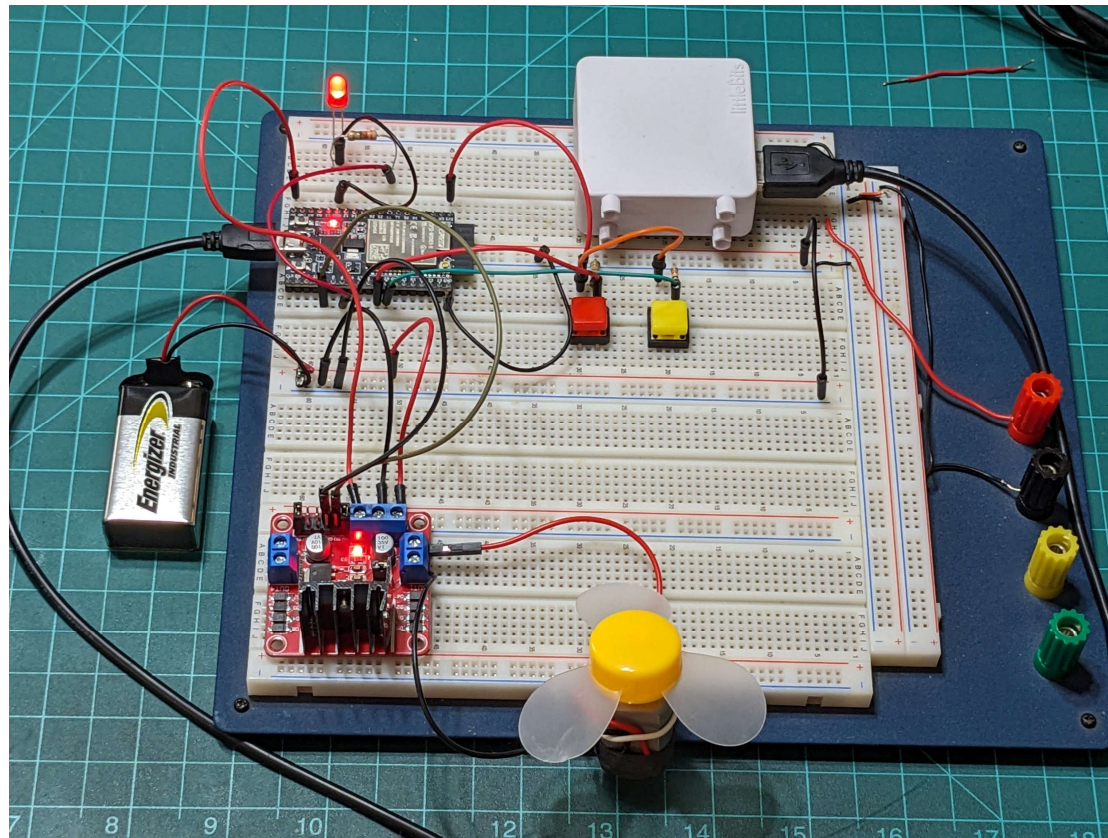
ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Value	Unit
V_S	Supply Voltage	36	V
V_{SS}	Logic Supply Voltage	36	V
V_I	Input Voltage	7	V
V_{en}	Enable Voltage	7	V
I_o	Peak Output Current (100 μ s non repetitive)	1.2	A
P_{tot}	Total Power Dissipation at $T_{pins} = 90$ °C	4	W
T_{stg}, T_j	Storage and Junction Temperature	- 40 to 150	°C

Source:

<https://www.mouser.com/datasheet/2/389/cd00000059-1795435.pdf>

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller



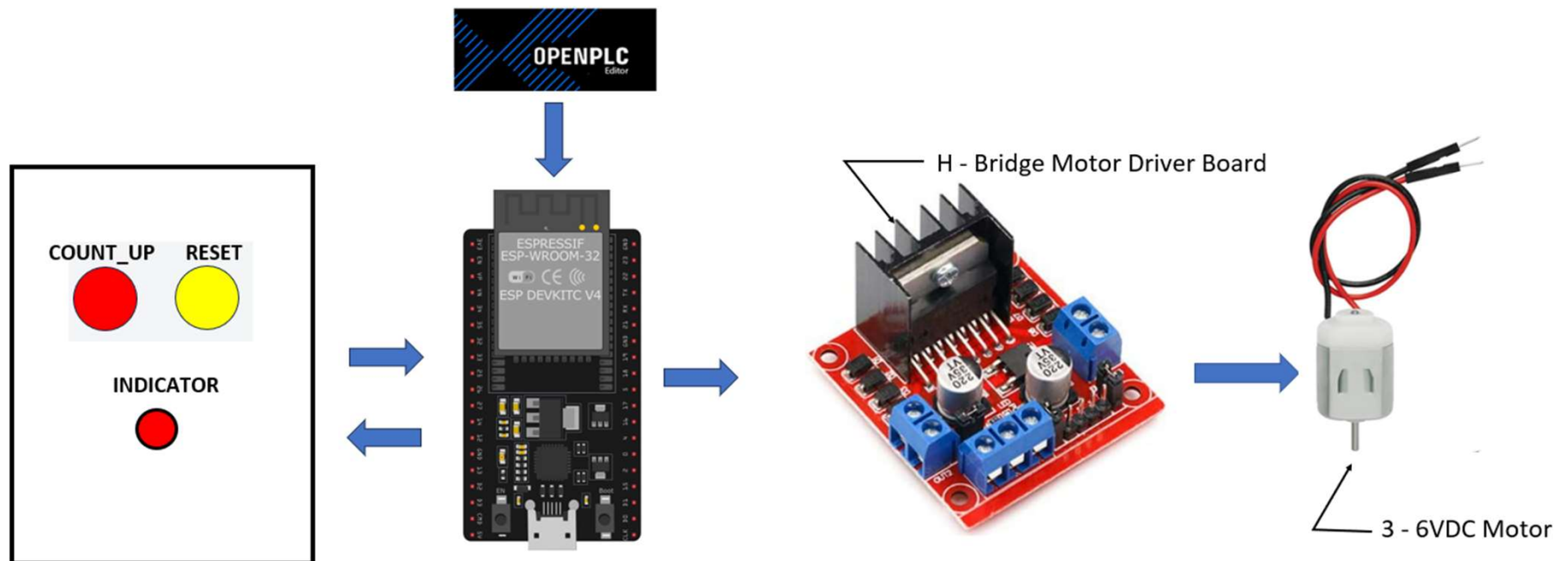
Lab: Build and Test ESP32 OpenPLC Motor Driver Controller. . .

Lab Objectives:

- Participants will learn to Build an ESP32 Motor Driver Controller.
- Participants will learn to program the ESP32 microcontroller using OpenPLC.
- Participants will learn to run and test the ESP32 Counter UP Motor Controller LD program on an ESP32 microcontroller.

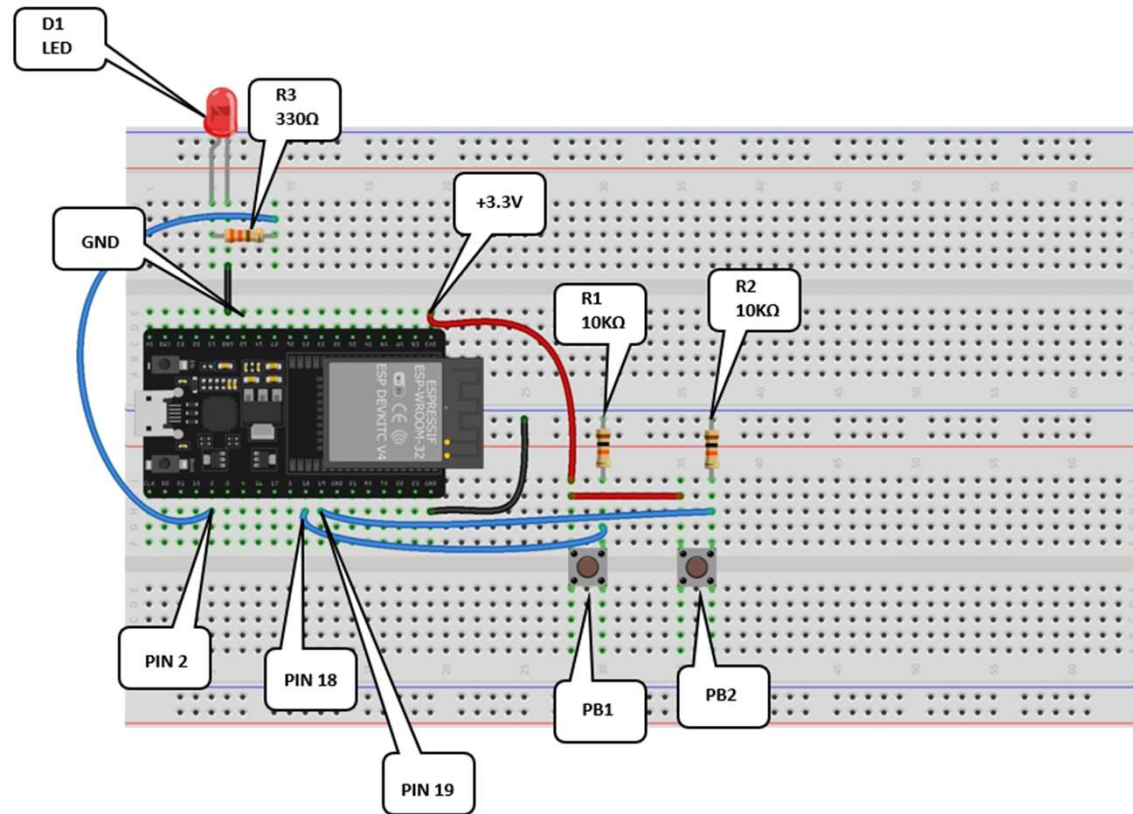
Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Concept Block Diagram



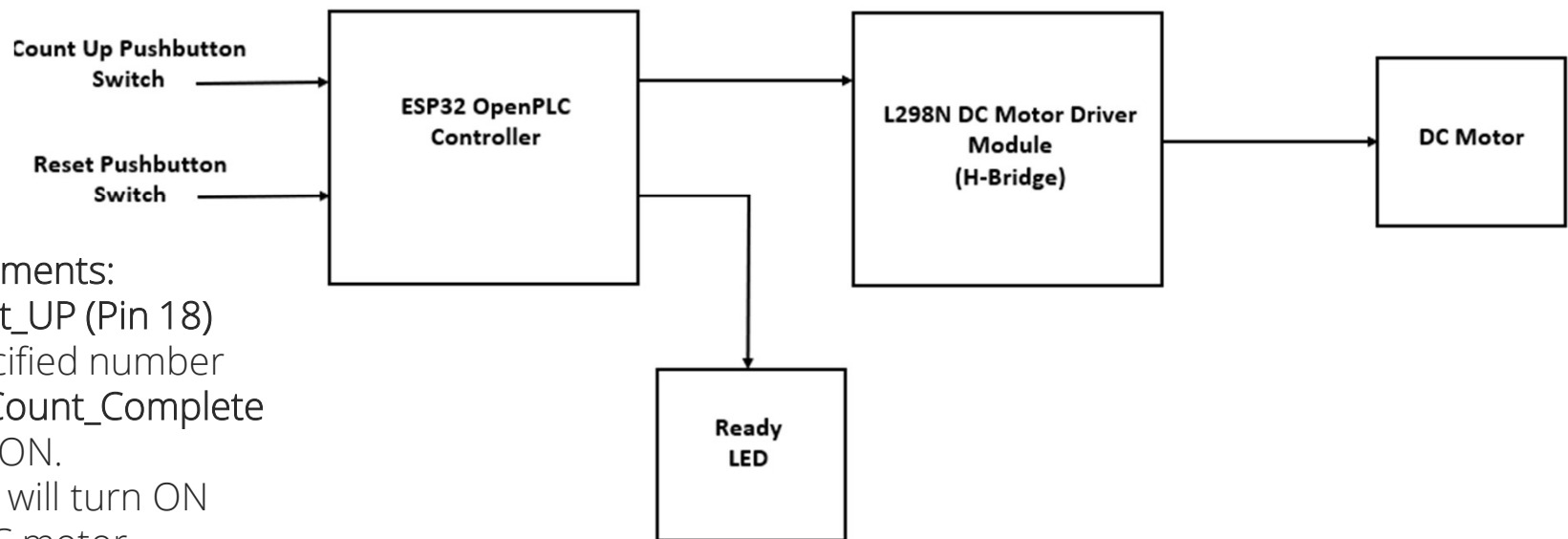
Lab: Build and Test ESP32 OpenPLC Motor Driver Controller...

Existing Electrical
Wiring Diagram:
Solderless
Breadboard view



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

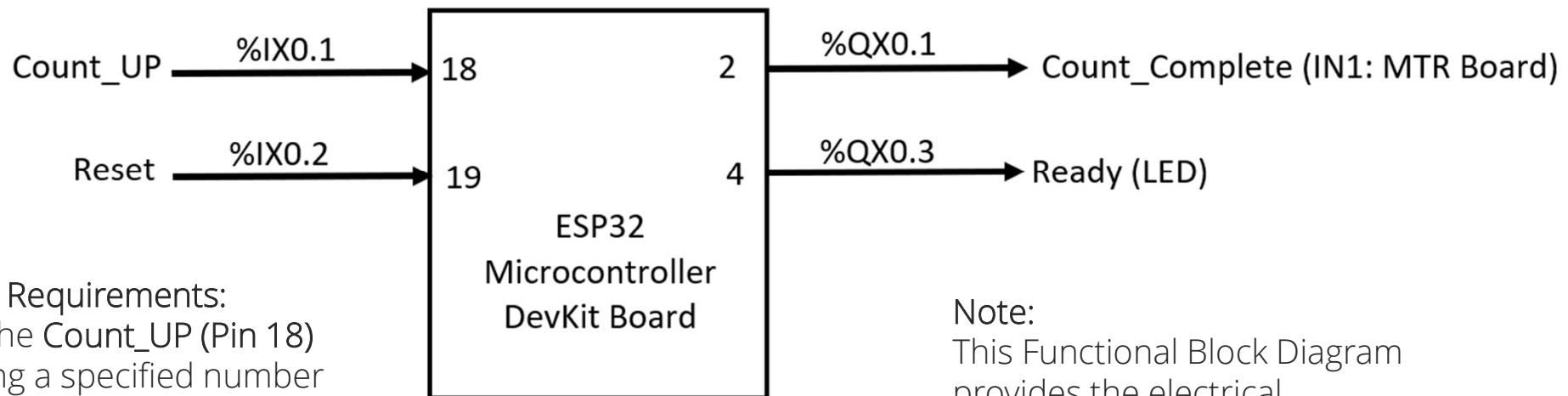
System Block Diagram



Functional Requirements:

- Upon the Count_UP (Pin 18) receiving a specified number of pulses, The Count_Complete (Pin 2) will turn ON.
- The MTR Board will turn ON the attached DC motor.
- The Reset (Pin 19) will turn OFF the DC motor.

Lab: Build and Test an ESP32 OpenPLC Motor Driver Cont



Functional Requirements:

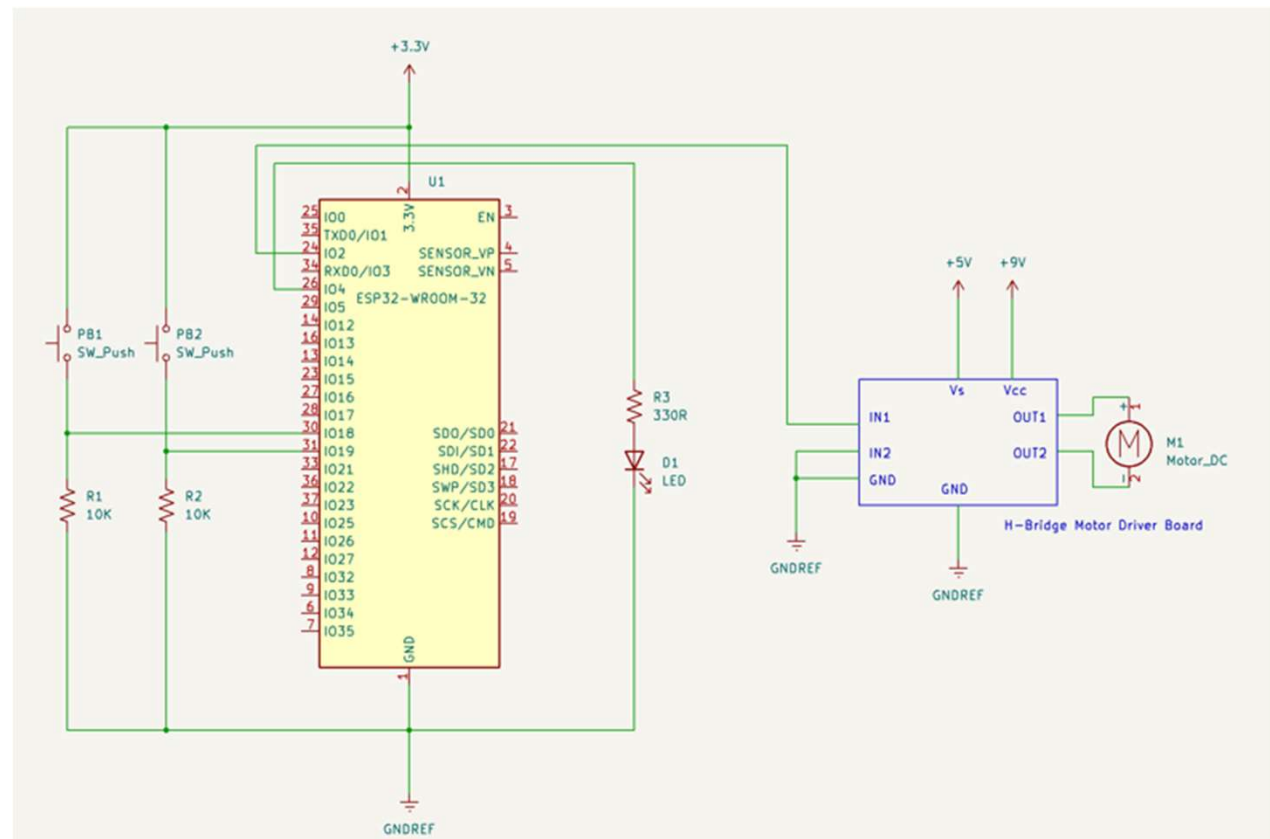
- Upon the Count_UP (Pin 18) receiving a specified number of pulses, The Count_Complete (Pin 2) will turn ON.
- The MTR Board will turn ON the attached DC motor.
- The Reset (Pin 19) will turn OFF the DC motor.

Note:

This Functional Block Diagram provides the electrical modifications from the existing electrical wiring diagram shown on slide 23 for the OpenPLC Motor Driver Controller application.

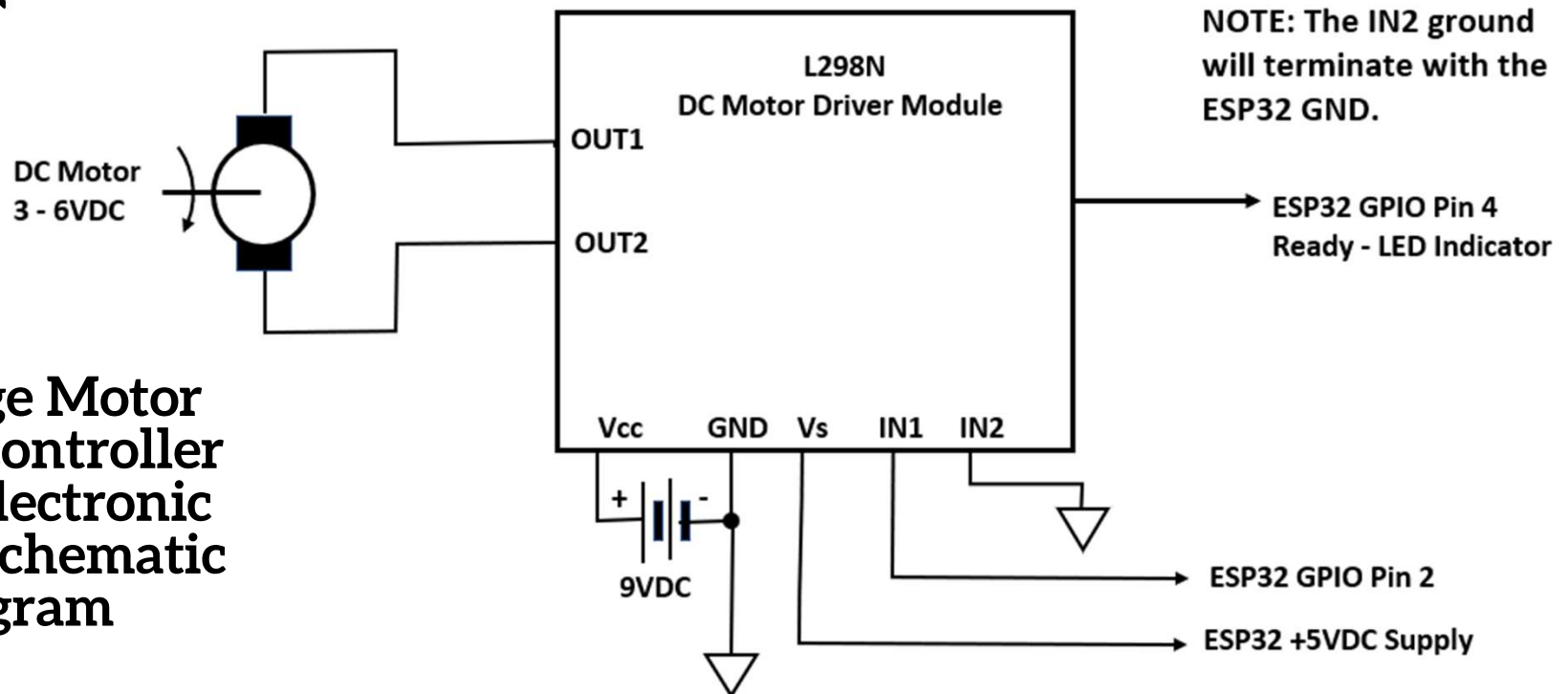
Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

ESP32 OpenPLC Motor Driver Controller Electronic Circuit Schematic Diagram



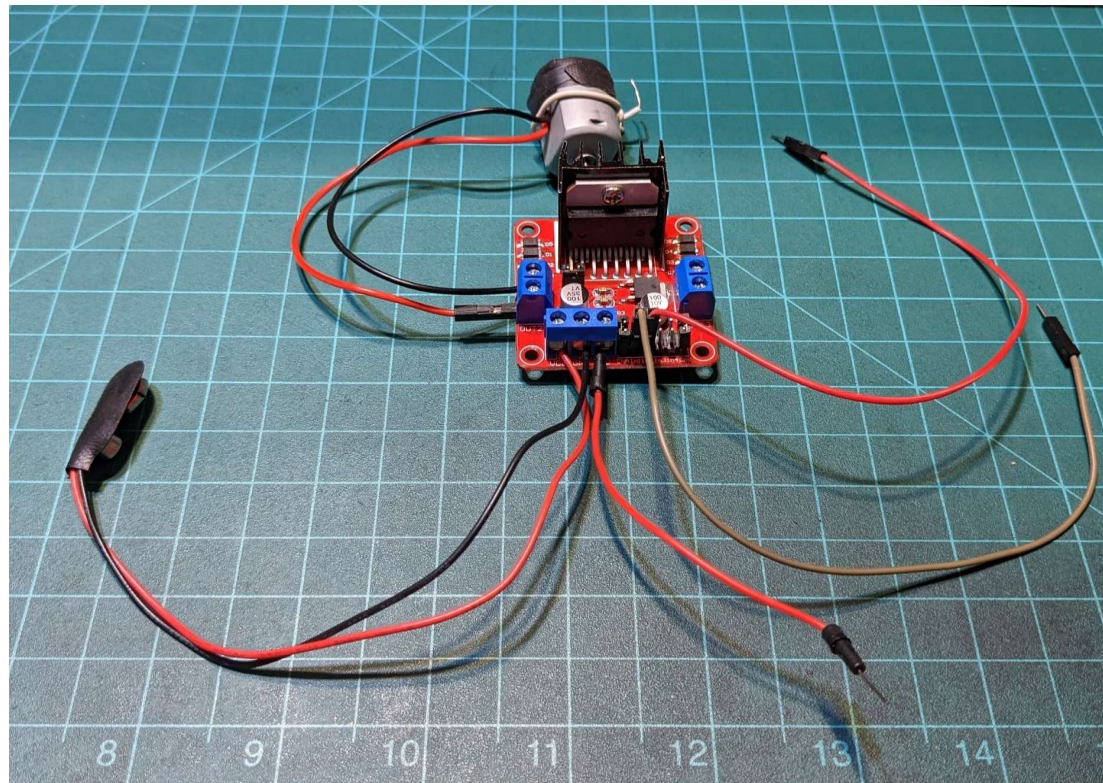
Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller

H-Bridge Motor Driver Controller Board Electronic Circuit Schematic Diagram



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

DC motor wired to
the H-Bridge Motor
Driver Board



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Obtaining Count Up Function Block

Select Here!

Select Here

The up-counter can be used to signal when a count has reached a maximum value.
(BOOL:CU, BOOL:R, INT:PV) =>
(BOOL:Q, INT:CV)

Question 4

Which Function Block is used in the ESP32 OpenPLC Motor Driver Controller?

- a) CTD
- b) CTU
- c) SR
- d) RS



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Before setting up the OpenPLC Simulator, a project folder needs to be created.

Create a Main Projects Folder

Name	Date modified	Type
Combination_Lock_Prototype	3/24/2022 9:39 AM	File folder
Comparator	4/24/2023 10:40 PM	File folder
Compute	7/22/2022 2:12 AM	File folder
Control_Relays	3/24/2022 9:39 AM	File folder
Counter_Compare	4/29/2023 7:41 PM	File folder
Counter_UP	3/24/2022 9:39 AM	File folder
Critical_Analysis_Solution	4/18/2022 1:00 PM	File folder
Digital_Logic_Controller	10/24/2023 8:19 PM	File folder
Dummy	10/27/2023 11:58 PM	File folder
ESP32_CountUp_Controller	10/29/2023 12:12 PM	File folder

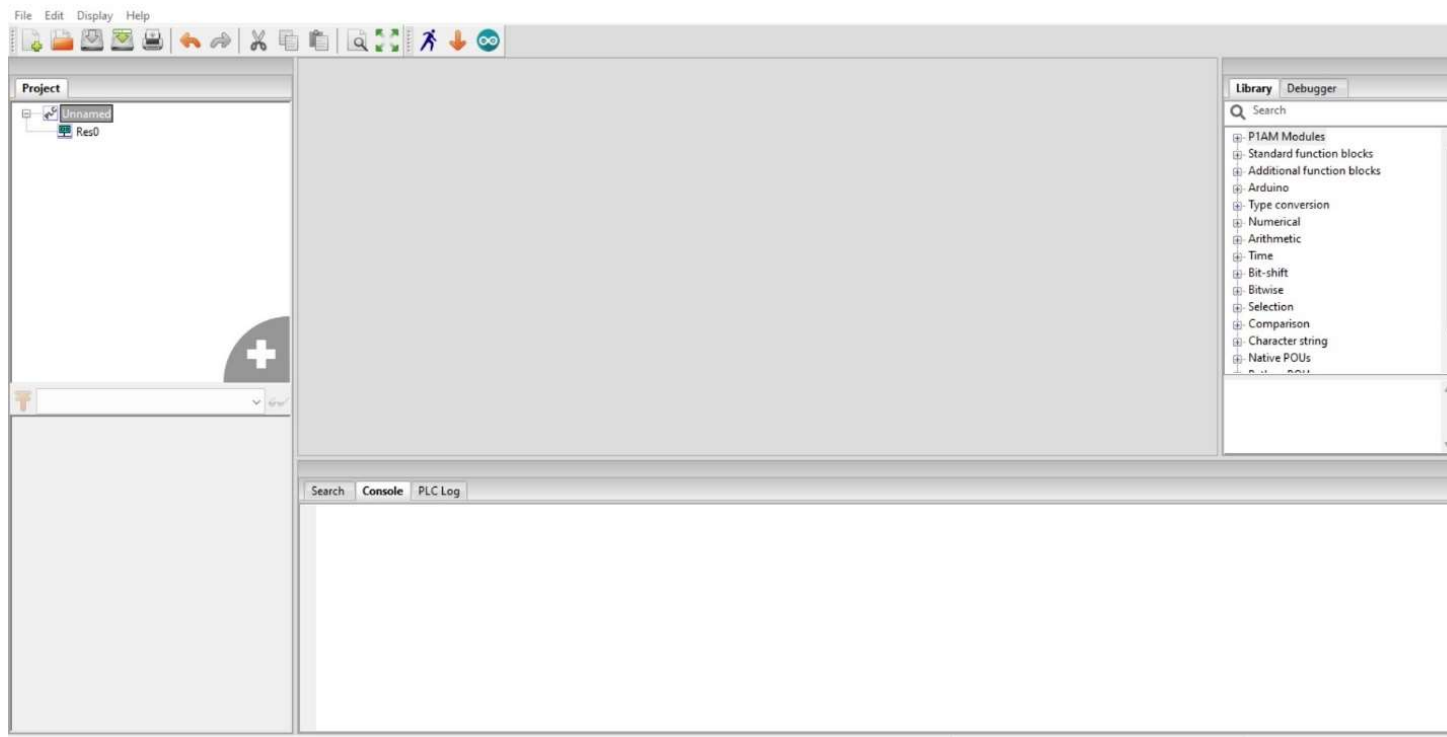
Name of Project Folder



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Open the OpenPLC editor to start a new LD program.

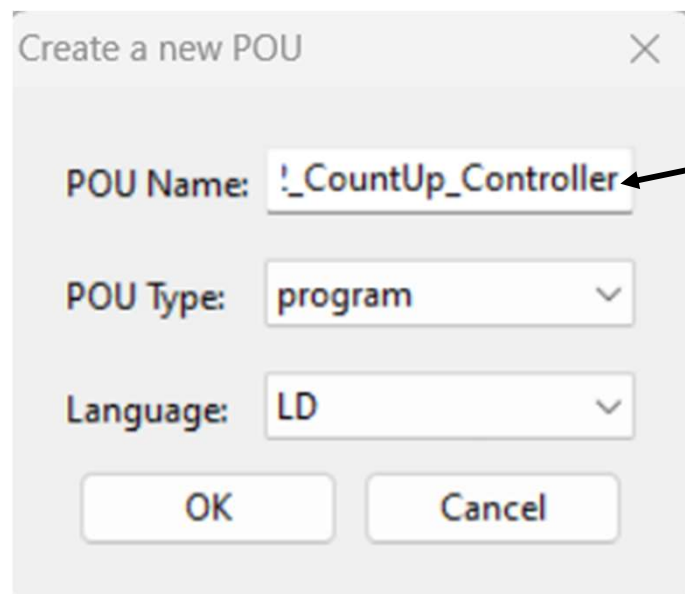
An open
OpenPLC
editor



Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Create a Program Organizational Unit (POU) (Name/Type). Select LD for programming language.

Creating a New POU



Create a new POU

POU Name:

POU Type:

Language:

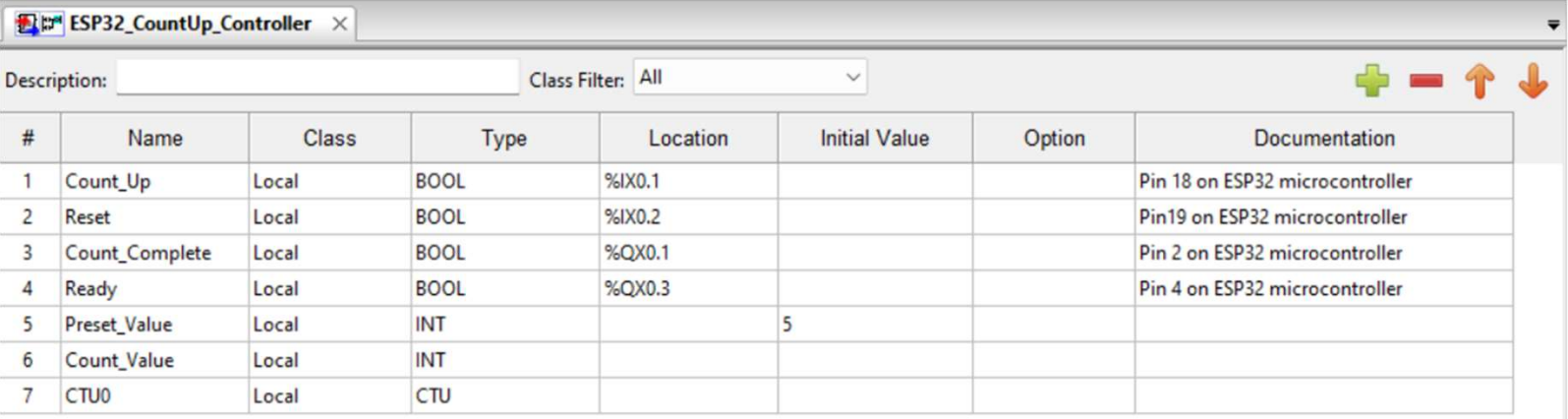
OK Cancel

ESP32_CountUp_Controller

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Create Tags for the CountUp Controller.

Creating Tags for the CountUp Controller



The screenshot shows a software window titled "ESP32_CountUp_Controller" with a "Tag Listing" table. The table has columns for #, Name, Class, Type, Location, Initial Value, Option, and Documentation. The rows list various tags for the controller, including boolean inputs and outputs, integer values, and a counter.

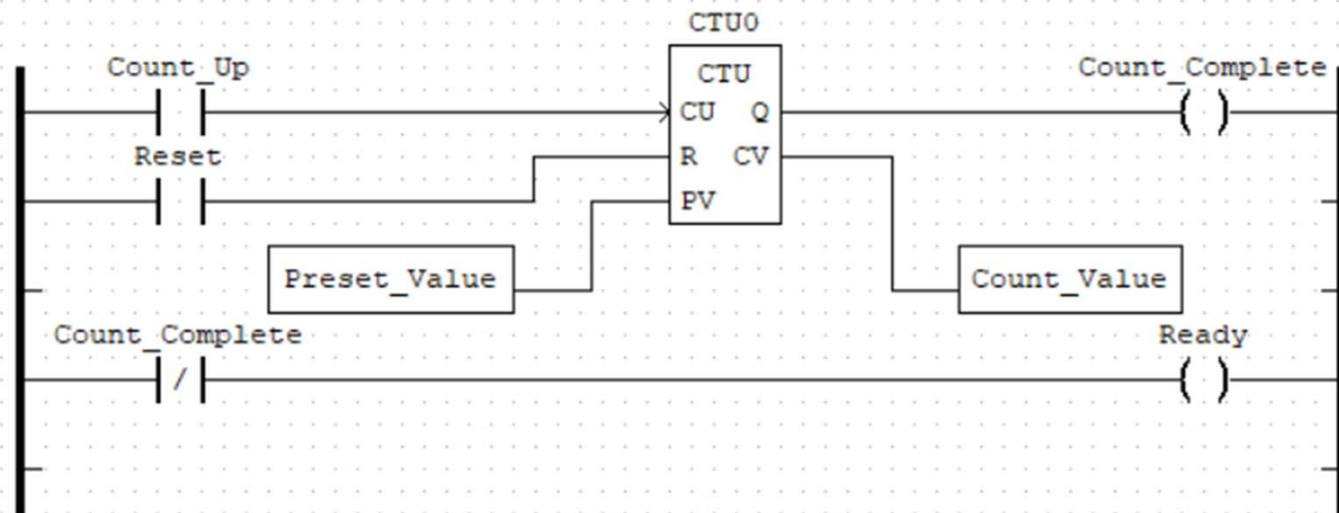
#	Name	Class	Type	Location	Initial Value	Option	Documentation
1	Count_Up	Local	BOOL	%IX0.1			Pin 18 on ESP32 microcontroller
2	Reset	Local	BOOL	%IX0.2			Pin19 on ESP32 microcontroller
3	Count_Complete	Local	BOOL	%QX0.1			Pin 2 on ESP32 microcontroller
4	Ready	Local	BOOL	%QX0.3			Pin 4 on ESP32 microcontroller
5	Preset_Value	Local	INT		5		
6	Count_Value	Local	INT				
7	CTU0	Local	CTU				

The Location on the Tag Listing table is where the addresses for the GPIO pins are included.

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Create Tags for the CountUp DC Motor Controller

Review Days 1 and 2 steps to build the Start-Stop Control Circuit LD

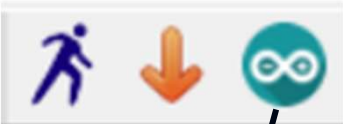


Get ESP32_CountUp_Controller LD program below!

https://github.com/DWilcher/HCI_Electronics/blob/main/Embedded_Controls_Development_Code.zip

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

OpenPLC CountUp DC Motor Controller Hardware Setup



Opens

Click Arduino Icon

Upload to Arduino Board

Board Type: ESP32

COM Port: COM9

Enable Modbus Serial

Interface: Serial

Baud: 115200

Set COM Port to your Attached ESP32 Dev Kit board

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

OpenPLC CountUp DC Motor Controller Hardware Setup

Upload LD program to the ESP32 Dev Kit Board

Click Arduino Icon

```
Compilation output:  
Compiling .st file...  
POUS.c  
POUS.h  
LOCATED_VARIABLES.h  
VARIABLES.csv  
Config0.c  
Config0.h  
Res0.c  
Generating binary file...
```

Upload Cancel



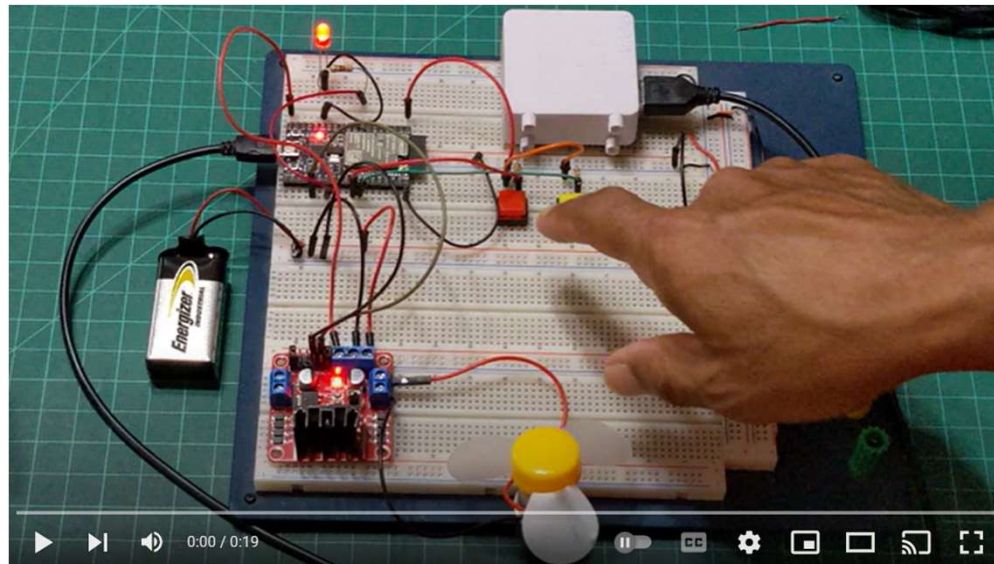
```
Compilation output:  
Hash of data verified.  
Compressed 253104 bytes to 139451...  
Writing at 0x00010000... (11 %)  
Writing at 0x0001c4c5... (22 %)  
Writing at 0x00024f92... (33 %)  
Writing at 0x0002a3d5... (44 %)  
Writing at 0x0002f656... (55 %)  
Writing at 0x00035d29... (66 %)  
Writing at 0x0003ffb2... (77 %)  
Writing at 0x00045717... (88 %)  
Writing at 0x0004ae2b... (100 %)  
Wrote 253104 bytes (139451 compressed) at 0x00010000 in  
2.2 seconds (effective 914.1 kbit/s)...  
Hash of data verified.  
  
Leaving...  
Hard resetting via RTS pin...  
  
Done!
```

Upload Cancel

Lab: Build and Test an ESP32 OpenPLC Motor Driver Controller...

Functional ESP32 CountUp DC Motor Controller

YouTube Video



<https://youtu.be/oFdwhapwVE>

Question 5

In reviewing slide 36, which Tag has an initial value of 5?

- a) Count_Up**
- b) Reset**
- c) Count_Complete**
- d) Preset_Value**



Thank you for attending

Please consider the resources below:

International Electrotechnical Commission. (2003). *International standard (IEC61131-3)*.
https://d1.amobbs.com/bbs_upload782111/files_31/ourdev_569653.pdf

OpenPLC.(2023). Openplc overview. <https://autonomylogic.com/docs/openplc-overview/>

Wilcher. D. (2023, September 28). *PLC ladder logic on an arduino: Build a start-stop control circuit*.
<https://control.com/technical-articles/plc-ladder-logic-on-an-arduino-building-a-start-stop-circuit/>

Zemmouri, A., Barodt, A., Dahou, H., Alarequi, M., Eigouri, R., Htou, L., & Benbrahim, M. (2023). A microsystem design for controlling a dc motor by pulse width modulation using microblaze soft-core. *International Journal of Electrical and Computer Engineering*, 13(2), 1337-1448.
https://www.researchgate.net/publication/365994306_A_microsystem_design_for_controlling_a_DC_motor_by_pulse_width_modulation_using_MicroBlaze_soft-core



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